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Thank you for your participation! In this construction video, one can gather knowledge on how to create the design of a rectangular sedimentation tank or settling tank. In the video, while making design calculation, solution is given to the following problem :- problem # 1 :- Design a rectangular sedimentation tank for a population of one lac persons. Rate of water supply is 150 lit/no/day. Water will remain for 2 hours in tank (it is also known as detention period) Sedimentation tank alias settling tank or clarifier, is the element concerning the recent system of water supply or wastewater treatment. In a sedimentation tank, when water passes slowly via the tank to dispose suspended particles from water or wastewater. In that way, purification is maintained to some extent. A layer of amassed solids, known as sludge, develops at the bottom of the tank and is discharged occasionally. In drinking-water treatment, coagulants are included to the water before sedimentation so as to make the settling process better, which is accompanied by filtration and other treatment steps. In current sewage treatment, primary sedimentation is accompanied by secondary treatment (e.g., trickling filter or activated sludge) to enhance the effectiveness of purification. Sedimentation is normally directed by treatment with the use of bar screens and grit chambers to eliminate large objects and coarse solids. To learn the detail process, watch the following video. source 1. Group members: Somu Kumar (BE/10523/14), Nilkesh Mahato (BE/10538/14), Manish Kumar (BE/10539/14), Ashwini Kumar (BE/10544/14), Nitin Agrawal (BE/10550/14), Divya Pranay(BE/10564/14) 2. SEDIMENTATION Sedimentation is the Gravitational accumulation of solids at the bottom of the fluid i.e. water or air. Most of the suspended impurities present in water have a specific gravity greater than that of water . In still water these impurities will therefore tend to settle down under gravity . Although in normal raw supplies they remain in suspension because of the turbulence in water . As soon as the turbulence is retarded by offering storage to the water , these impurities tend to settle down at the bottom of the tank . This is the principle behind sedimentation. 3. THEORY OF SEDIMENTATION The settling of the particles in sedimentation is due to gravity. The settlement of a particle in water brought to rest is opposed by the following factors: The Velocity of Flow which carries the particles horizontally . The Viscosity of water in which the particles are travelling . Warm water is less viscous , thus offers less resistance to settlement . The size , shape and specific gravity of the particles . Greater the specific gravity , more readily the particle will settle. 4. STOKES'S FORMULA The settling velocity of a spherical particle is expressed by stoke's law which takes the above three factors into account . $V_s = \frac{g}{18} \times (G-1) \times d^2$ For $d < 0.1$ mm Where V_s = velocity of settlement of particle in m/s. G = specific gravity of the particles . g = acceleration due to gravity d = diameter of the particles . ν = kinematic viscosity of water in m^2/s 5. The above stoke's equation was valid for $d < 0.1$ mm in which viscous force predominates over inertial force . This is called the streamline settling . Since the viscosity is dependent upon temperature , the above equation can be modified and written as , for $d < 0.1$ mm If however , the settling particles are larger than 1.0 mm , the nature of settling becomes turbulent settling and is governed by Newtons equation given by , For $d > 1.0$ mm Grit Particles , however generally lie between 0.1 mm and 1mm in the transition wheresettling velocity is given by Hazen as , $V_s = 100 \times 703 \times (d^{0.45})^{0.75}$ 6. SEDIMENTATION TANKS Sedimentation Tanks are generally made up of reinforced concrete and may be rectangular or circular in plan . The capacity and other dimension of the tank should be properly designed so as to effect a fairly high percentage of removal of suspended particles . A plain sedimentation tank under normal conditions may remove as much as 70 % of the suspended impurities present in water . Long narrow rectangular tanks with horizontal flow are generally preferred to the circular tanks with the horizontal radial or spiral flow . Storage reservoirs may also serve as sedimentation basins but they cannot effect proper sedimentation because of factors such as density currents , the turbulences caused by winds etc . and hence they cannot be relied upon . Therefore , special basins are constructed to purify water by the process of sedimentation . 7. 1 TYPES OF SEDIMENTATION TANKS 1. Quiescent or fill and draw type: Rectangular in plan. Water is filled, allowed for retention period of 30 to 60 hrs (normally 24 hrs) then clear water is drawn from outlet Empty the tank and cleaning of sediment is done. Needs more detention period, labours and supervision. More than one tanks Not used nowadays. 8. 2 2. Continuous type: A. Horizontal Flow Type (a) Rectangular tanks with longitudinal flow 9. RECTANGULAR BASINS Rectangular basins are commonly found inlarge-scale water treatment plants. Rectangular tanks are popular as they tend to have: •High tolerance to shock overload •Cost effectiveness due to lower construction cost •Redictable performance • Lower maintenance •Minimal short circuiting 10. (b) Circular Tank with radial flow, with central feed 11. CIRCULAR BASINS Circular basins are often referred to as clarifiers. These basins share some of the performance advantages of the rectangular basins, but are generally more prone to short circuiting and particle removal problems. 12. 4 B. Vertical Flow Type 13. Working of a Sedimentation Tank 14. SETTLING BASINS Overflow rates are used for design: V_o settling surface area(m^2) FlowRate(m^3/s) OverflowRate As long as v_s is grater than v_o the particles will settle down for any depth of the sedimentation tank. 15. ZONES IN SETTLING TANK As = $B \times L \times H$ Vol = $B \times L \times H$ As Ac/s = $B \times H$ Ac/s 16. IDEAL SETTLING v_f vs v_s v_f 17. 5 Surface loading or surface overflow rate (SOR) of sedimentation tank: 18. v_f = flow velocity v_s = terminal settling velocity of a particle that is just removed when it enters at the water surface (H). Note: 1)All particles with terminal settling velocity $\geq v_s$ are removed. 2)Only part of particles with settling velocity $< v_s$ are removed. 19. DESIGN OF RECTANGULAR SEDIMENTATION TANK Flow velocity $V = \frac{Q}{A} = \frac{Q}{B \times L} = \frac{Q}{H \times L \times V} = \frac{Q}{L \times H \times V}$. As $Q \propto L \times V$. As $Q \propto L \times V$. 20. Thus surface overflow rate can be said to be representing the settling velocity of the slowest settling particles, which are 100% removed. Partial Removal of lighter particles V_o H h Settling velocity 21. $100X \frac{V_o}{V_s} \times 100$ Thus the percentage of particles with settling velocity smaller than the overflow rate and are retained in the tank are : 22. DETENTION PERIOD Another important term which is used in connection with the design of sedimentation basins is it's detention time or detention period / Detention Period / Retention Period . Detention period (t) of a settling tank may be defined as average theoretical time required for the water to flow through the tank length . It is that time which would be required by the flow of water to fill the tank if there were no outflows . Detention time (t) for rectangular tank is $VOLUME OF TANK \div RATE OF FLOW$ The retention time usually ranges between 4 to 8 hrs for plain sedimentation and 2 to 4 hrs when coagulants are used . The flowing though period is the actual average time which a batch of water takes in passing through a settling tank . Displacement efficiency is defined as the ratio of flowing through period to the detention period . 23. CLEANING AND SLUDGE REMOVAL The suspended materials contained by the raw supplies settle down at the bottom of the sedimentation tank and have to be removed periodically . The removal of deposited sludge and sediment is necessary not only because it reduces the capacity of the tank and it's detention period but also because it leads to the formation and evolution of certain foul gasses due to the decomposition of settled organic matter . Therefore the sedimentation tank needs to be cleaned from time to time at frequent intervals either manually or they are provided with mechanical arrangement for cleaning . For tanks without mechanical sludge removal equipment , an additional minimum depth of 0.8 – 1.2 m should be provided for storage of sediment and this is called the sludge zone . What Is the Purpose of the Rotary... How to Start a Museum The Similarities & Differences... What Are Extra-Parliamentary Organizations? Government Grants for Invention... How to Raise Large Funds for a... 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